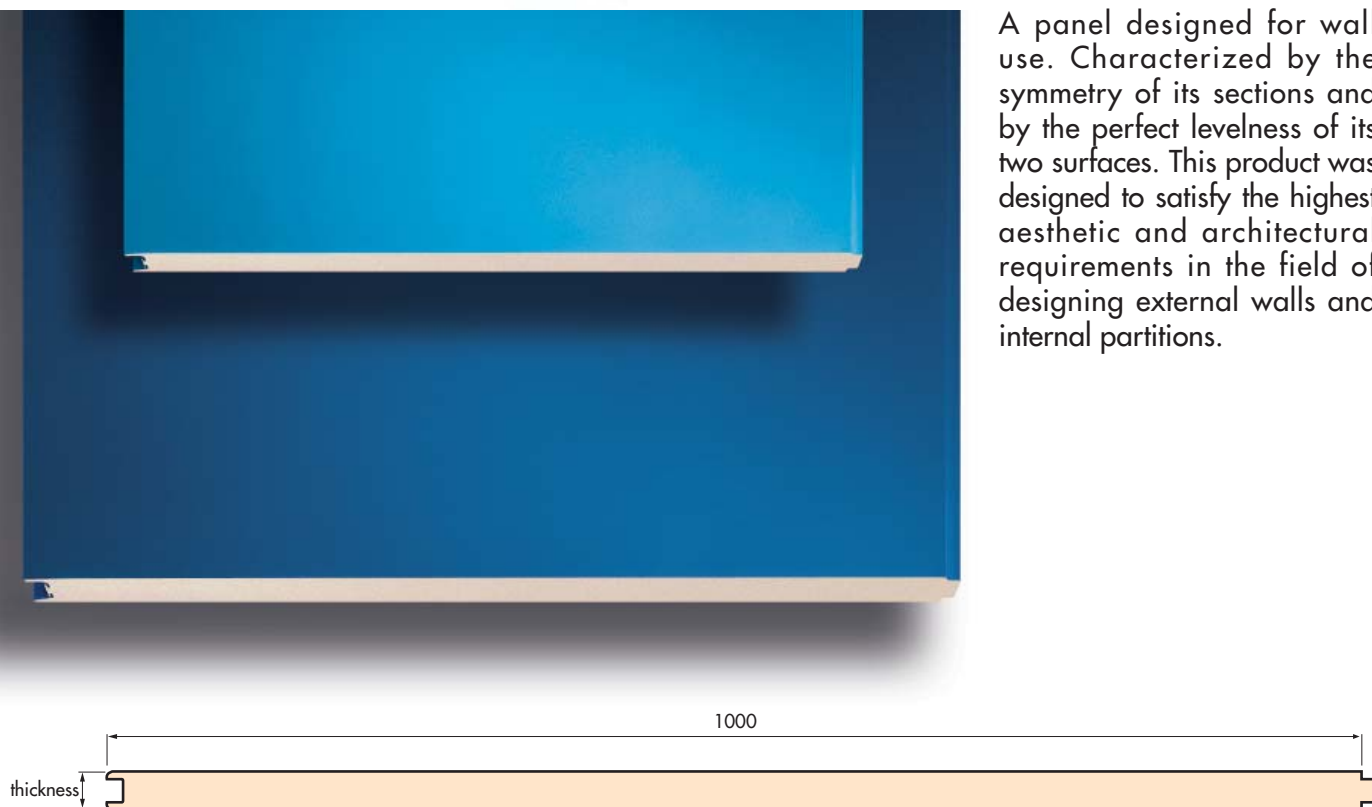




ISOPIANO 1000

A panel designed for wall use. Characterized by the symmetry of its sections and by the perfect levelness of its two surfaces. This product was designed to satisfy the highest aesthetic and architectural requirements in the field of designing external walls and internal partitions.



NOTES FOR CONSULTATION OF THE DATA CARD (reference should be made to norm AIPPEG 1 for anything not mentioned herein)

METAL SUPPORTS

- Laminates of galvanized steel Sendzimir (UNI-EN 10147)
- Laminates of galvanized steel, prevarnished with a Coil Coating procedure
- Laminates of aluminium alloy, with a natural finish, embossed and prevarnished (UNI 9003)
- Prevarnishing carried out by means of a continual-cycle process, with a thickness of the visible side of 5 microns of primer and 20 microns of paint, as follows: PS-PX-PVDF (special products with a high level of anticorrosion are available upon request).

INSULATING MASS

Rigid plastic with a high level of insulating power, made from polyurethane resins (PUR) and poliisocianurates (PIR) both self-extinguishable *, with the following standards of quality:

- thermal conductivity at 10°C: $\lambda_m = 0.020 \text{ W/mK}$
- total density: $40 \text{ kg/m}^3 \pm 10\%$
- value of adhesion to supports: 0.10 N/mm^2
- value of compression at 10% of deformation: 0.11 N/mm^2 .

THERMAL INSULATION

The coefficients of thermal transmission "K" mentioned in the data card should be considered useful for projects, at 10°C; calculations have taken into consideration the two external and internal laminate resistances and the

thermal conductivity at 10°C (obtained by applying the oversize $m = 10\%$ to λ_m): $\lambda = 0.022 \text{ W/mK}$.

WEIGHT CAPACITY

- Deformation: an indicator, similar to or below $1/200 \text{ L}$ is established
- Flexion: it is believed that the pressure of flexion is entirely absorbed by the supporting steel
- Kerf: it is believed that the pressure of the cut is partly absorbed by the supporting steel and in part by the resin.

Information indicated in tables 1 and 2 is to be considered indicative. The project manager should check this data according to the specific applications.

FIXING INSTRUCTIONS

The project manager should evaluate the conditions of use according to the local climatic situation. Particular attention should be paid to the fixing of panels with aluminium or copper supports.

For further information, please consult "RECOMMENDATIONS FOR THE FIXING OF STEEL PANELS AND OF INSULATED METAL PANELS" issued by AIPPEG.

* Upon request, Isopan can supply polyurethane resins suitable to pass the most severe fire reaction tests, to obtain panels of class 0-1 according to D.M. 26/06/1984, class M1 according to the French norm P 92-501, B1 or B2 according to the German norm DIN 4102.

1- **AIPPEG** (Associazione Italiana Produttori Pannelli ed Elementi Grecati): Italian Association of Panels and Ribbed Items Manufacturers.

FIXING INSTRUCTIONS

WALL USE

Type of fixing:

PVC screw-washer (*)

Screw type and shank:

- self-tapping diam. 6.0 mm for surface support $\geq 3 \text{ mm}$

- self-threading diam. 6.3 mm for surface support $< 3 \text{ mm}$ with false washer incorporated

length: nominal thickness of panel + $20 \div 30 \text{ mm}$

Quantity:

Two for extreme support panels

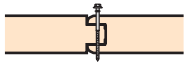
One for intermediate support panels

(*) In the case of strong depression a 50 mm diam. washer should be interposed. For panels with aluminium supports request special instructions.

OVERLOADS - SPANS

		SHEET STEEL THICKNESS 0.5 mm																	
EVENLY DISTRIBUTED LOAD		▲————▲									▲——▲——▲								
		PANEL THICKNESS mm									PANEL THICKNESS mm								
		25	30	35	40	50	60	80	100	120	25	30	35	40	50	60	80	100	120
kg/m ²	daN/m ²	MAX. SPAN cm									MAX. SPAN cm								
60	58	245	285	310	345	405	455	545	635	715	280	325	360	395	460	525	620	725	805
80	78	220	255	280	310	360	410	490	570	640	255	295	325	355	420	475	565	655	735
100	98	200	235	255	285	335	380	450	525	590	230	270	300	330	385	435	520	605	680
120	117	190	220	240	265	310	355	420	490	550	220	255	280	310	360	410	485	565	635
140	137	180	205	225	250	295	335	395	460	520	205	240	265	290	340	385	460	535	600
160	156	170	195	215	235	280	315	375	435	490	200	230	250	275	325	370	435	510	575

		ALUMINIUM STEEL THICKNESS 0.6 mm																	
EVENLY DISTRIBUTED LOAD		▲————▲									▲——▲——▲								
		PANEL THICKNESS mm									PANEL THICKNESS mm								
		25	30	35	40	50	60	80	100	120	25	30	35	40	50	60	80	100	120
kg/m ²	daN/m ²	MAX. SPAN cm									MAX. SPAN cm								
60	58	180	210	230	260	300	340	405	470	525	210	245	265	295	345	390	460	535	600
80	78	165	190	210	235	270	310	365	430	475	190	220	240	265	310	355	415	485	545
100	98	150	175	190	215	250	285	335	390	435	175	205	220	245	290	325	385	445	500
120	117	140	165	180	200	235	265	310	365	405	165	190	210	230	270	305	360	420	470
140	137	135	155	170	190	220	250	295	345	385	155	180	195	220	255	290	340	395	445
160	156	125	145	160	180	210	240	280	325	365	145	170	190	210	245	275	325	375	425



WEIGHTS OF PANELS

WEIGHT	NOMINAL THICKNESS OF PANEL mm								
	25	30	35	40	50	60	80	100	120
kg/m ²	9.20	9.40	9.60	9.80	10.20	10.60	11.50	12.30	13.10

THERMAL INSULATION

K	NOMINAL THICKNESS OF PANEL mm								
	25	30	35	40	50	60	80	100	120
W/m ² K	0.75	0.64	0.56	0.50	0.40	0.34	0.26	0.21	0.18
kcal/m ² h °C	0.67	0.57	0.49	0.44	0.35	0.30	0.23	0.18	0.15

DIMENSIONAL TOLERANCES

DEVIATIONS mm	
Length	± 5
Effective width	± 1
Thickness ≤ 100 mm	± 2
Thickness > 100 mm	± 3
Orthometry and rectangularity	± 3

DRAFT OF SPECIFICATIONS

Nominal thickness: mm _____

Effective width: mm 1000

External support: flat in galvanized steel/embossed aluminium thickness mm _____ prevarnished on the visible side series _____ with 5 microns of primer and 20 microns of paint _____ colour _____ (1)

Internal support: flat in galvanized steel/embossed aluminium thickness mm _____ prevarnished on the visible side series _____ with 5 microns of primer and 20 microns of paint _____ colour _____ (1)

Insulation: made of rigid plastic with a high level of insulating power made from polyurethane resins, total density kg/m³ 40 ±10%,

Coeff. of thermal transmission: K = _____ W/m² K ≡ _____ kcal/m² h °C

Fixing: type of fixing _____ ; screw type and shank _____ ; qty _____

(1) Alternatively, a PVC lamina finish, thickness 100 microns.